## GS / GSA Engines



This is a short report of this engine line and help you to locate the right components for uprating your GS/GSA engine with the right parts.

This engine line has following displacement:

G10 with 1015 cm<sup>3</sup>, 74  $\oslash$  X 59 mm, build 1970 to 1972 with short spark plug thread (bad!), after 1972 with long spark plug thread (good), oval intake ports.

G12 with 1220 cm<sup>3</sup>, 77Ø X 65,6 mm, oval intake ports. And GSX2, cylinder heads like GSA/G 13 engine with round intake ports.

G11 with 1100 cm<sup>3</sup>, 74 $\varnothing$  X 65,6 mm, GSX, GS Special, heads such as 1015 (after 1972).

G13 with 1300 cm<sup>3</sup>, 79,4% X 65,6mm, GSA, GSA-Eco, round intake ports.

GS 1015/1220/1100 cylinder heads have following valve diameter. Intake : 39 mm  $\varnothing$ Exhaust : 34 mm  $\varnothing$ These heads have also the smallest combustion chamber volume. For these heads 40mm intake valves are available.

Cylinder heads of 1220 GSX2 & GSA 1300 have following value diameter : Intake : 38 mm  $\varnothing$ Exhaust : 35,7 mm  $\varnothing$ These heads have a combustion chamber with the greatest volume.

## Camshafts of the GS/GSA engines

The most interesting (and fastest!) camshafts of the engine line are the GS X2 1220 cams, shafts are stamped between front and rear cam pair:

Camshaft distributor side : A 57 - E 59 Camshaft fuel pump side : A 58 - E 60

## **Distributor and advance curve**



Most aggressive (centrifugal) advance curve is found on distributor of the GS 1015 types.

Advance curve type : Centrifugal : GA 5 Vacuum : GD 4

Programmable distributorless transistor ignition available.

## **Overboring of GS/GSA engine**

With overboring possible displacement (stroke of 65,6mm is baseline) :

<u>83 mm  $\emptyset$  = 1.419 cm<sup>3</sup></u> Maximum safe overbore with GSA 1300 cylinders.

 $\begin{array}{l} \underline{82 \ \varnothing} = 1.385 \ \mathrm{cm^3} \ \mathrm{auf} \ \mathrm{Lager, \ on \ stock.} \\ 82,5 \ \varnothing = 1.402 \ \mathrm{cm^3} \ . \\ 83 \ \varnothing = 1.419 \ \mathrm{cm^3} \ . \\ \hline \underline{\mathrm{Recommendation}} \ \mathrm{for \ overboring \ the \ GS/GSA \ cylinder \ :} \\ \hline \mathrm{Overboring \ only \ of \ GSA \ 1300 \ cylinder \ with \ 11 \ cooling \ fins.} \end{array}$ 

<u>84 up to 84,6 mm  $\emptyset$  = 1.454 to 1.475 cm<sup>3</sup></u> Possible : Aluminium cylinder fitted with a liner, diameter 86mm at base, no need for crankcase overboring.

84  $\emptyset$  = 1.454 cm<sup>3</sup>, pistons available, high/low compression. 84,4  $\emptyset$  = 1.468 cm<sup>3</sup>, piston available, high/low compression.

<u>86 - 87 – 88 mm  $\emptyset$  1500/1600 cm<sup>3</sup></u> Aluminium cylinder with liner, overboring of crankcase to 92 mm  $\emptyset$ .

- 86  $\emptyset = 1.524 \text{ cm}^3$ .
- 87  $\emptyset = 1.569 \text{ cm}^3$ , on stock.
- 88  $\emptyset = 1.596 \text{ cm}^3$ , on stock.